# **PROFIBUS INTERFACE**

Part Number: PIM-PB-01

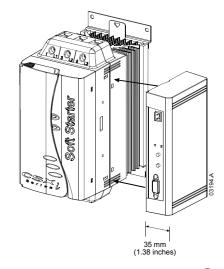
# 1. Installation

Install the Profibus Interface using the following procedure:

- 1. Remove control power and mains supply from the soft starter.
- 2. Attach the interface to the soft starter as illustrated below.
- 3. Set the interface address to match the address set in the Master configuration tool.
- 4. Apply control power to the soft starter.
- 5. Insert the network connector and power up the interface.

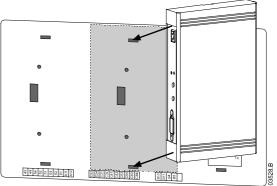
## **CSX Series:**

Plug the interface onto the side of the soft starter.



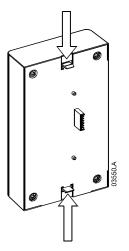
# MVS Series:

Plug the interface onto the back of the MVS Controller.



Remove the Profibus Interface using the following procedure:

- 1. Remove power from the interface.
- 2. Remove control power and mains supply from the soft starter.
- 3. Push a small flat-bladed screwdriver into the slots at the top and bottom of the interface and depress the retaining clips.
- 4. Pull the interface away from the soft starter.





#### CAUTION

Remove control power and mains supply from the soft starter before attaching or removing accessories. Failure to do so may damage the equipment.

## 2. Configuration

Import the file "SSPM08A8.gsd" into your Master configuration tool. This file is available on the supplied disk or can be downloaded from the website <u>www.aucom.com</u>. The GSD file contains three operating modules – refer to *Data Structures* on page 4 to select the appropriate module for your application.

If your Master uses on-screen icons, there are two graphic bitmap files available from disk or can be downloaded from the website <u>www.aucom.com</u>. SSPM\_N.bmp indicates normal mode. SSPM\_D.bmp indicates diagnostic mode.



**NOTE** The Profibus Interface has a slave address range of 0 to 99.

If the Profibus network fails, the interface will leave data exchange mode after the network watchdog timeout period has expired. This timeout period is set at the Master configuration tool.

A Communication Timeout parameter in the GSD file sets how long after this event it takes for the soft starter to be forced into a trip state.

The user can adjust the Communication Timeout parameter in the GSD file to any setting between 0 and 100 seconds. The default setting is 10 seconds.

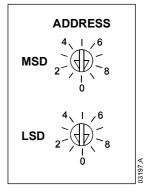


If the Communication Timeout parameter is set to 0, the current state of the soft starter will remain unchanged on a network failure. This gives the user the option of operating the soft starter via local control, but is NOT failsafe.

## 3. Adjustment

Before powering up the Profibus Interface, set the two rotary switches so that the interface address matches the address set in your Master configuration tool (the diagram below shows the factory default setting for the rotary switches).

The interface automatically detects the data rate.

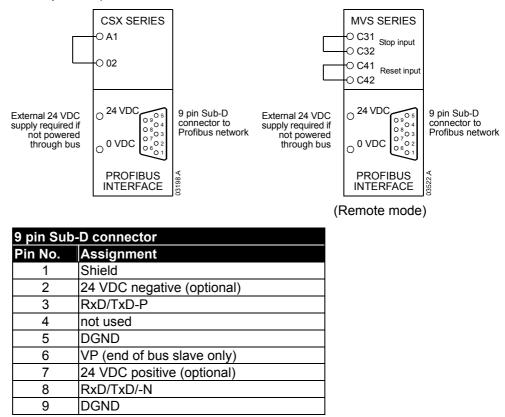


## 4. Connection

The interface connects to the Profibus network via a standard 9 pin Sub-D connector.

The Profibus Interface can be powered through the network cable or externally (24 VDC).

If the MVS soft starter is operating in Remote mode, links must be fitted to terminals C31-C32 and C41-C42 as shown (these links are not required for Local mode operation).



# 5. Power Status LED (Red) and Bus Status LED (Green)

LED	OFF	ON		
Power Status	Interface not powered up	Interface powered up and ready to go online	Power Status LED	
Bus Status	No connection, offline or data exchange failure	Interface online and in data exchange state	Bus Status LED	A CONTRACTOR OF



## NOTE

If communication fails between the interface and the network, the Bus Status LED will go off. When communication is restored, the Bus Status LED will come back on.



#### NOTE

When a communications failure occurs, the soft starter will trip if the Communication Timeout parameter for the network is set greater than zero. When communication is restored, the soft starter will require an independent Reset.

# 6. Data Structures

The GSD file contains three operating modules, supporting data I/O structures as follows:

Data Structure	Basic Module	Extended Module	Parameter Upload/ Download Module
Soft Starter Control I/O	✓	✓	~
Soft Starter Monitoring I/O	×	√	✓
Soft Starter Programming I/O	×	×	~

The Basic Module allows the user to start and stop the soft starter and read limited information on operating status.

The Extended Module defines additional bytes allowing the user to read soft starter operating data such as actual motor current and motor temperature.

The Parameter Upload/Download Module allows the user to read and write soft starter parameter values (only applicable to MVS soft starters).

## 7. Soft Starter Control I/O Data Structure

Master > Slave control word is structured as follows:

Byte 0							
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Reserved	Reserved	Reserved	Quick stop	Parameter s	et	Reserved	Reserved
Byte 1							
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Reserved	Reserved	Reserved	Reserved	Reset	Reserved	Reserved	Fwd run

Quick stop and Parameter set function as follow:

## Quick stop

When Fwd run bit changes from 1 to 0:

0 = stop action will be a soft stop (as selected on the soft starter).

1 = stop action will be a quick stop (ie coast to stop).



# The Quick stop bit must be set to 0 before the soft starter can perform a start.

#### Parameter set (MVS only)

Selects which parameter set to use when starting:

- 0 = selected from soft starter remote input
- 1 = soft starter parameter set 1
- 2 = soft starter parameter set 2
- 3 = reserved

#### Slave > Master status word is structured as follows:

Byte 0							
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Ramping	Local <sup>2</sup>	Motor cu	Motor current (% FLC) <sup>1</sup>				
Byte 1							
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Reserved	Reserved	Reserved	Reserved	Warning <sup>2</sup>	Fault	On	Ready

<sup>1</sup> Motor current (% FLC) represents current as a percentage of the set motor FLC. A maximum value of 63 represents 200% FLC. To render this value as a readable percentage, divide by 0.315. Only available on CSX*i* and MVS soft starters. <sup>2</sup> Only available on MVS soft starters.

Ready is set when the soft starter is ready to start the motor.
On is set when the soft starter is starting, running or soft stopping the motor.
Warning is set when the soft starter detects a warning condition.
Fault is set when the soft starter has tripped.
Ramping is set when the soft starter is starting or soft stopping the motor.
Local is set when the soft starter is set to Local mode.

## 8. Soft Starter Monitoring I/O Data Structure

Master > Slave output byte is structured as follows:

		•
125	VTA	2
_		

Operating data request (Data request numbers 1 to 14)

Slave > Master input bytes, in response to an operating data request, are structured as follows:

Byte 2						
Echo data request number	Echo data request number					
Byte 3						
Bits 7 to 1 Reserved	Bit 0 = 1: Invalid data request number					
Byte 4						
High byte operating data value read from	the soft starter					
Byte 5						
Low byte operating data value read from	the soft starter					



An invalid data request number will result in the Invalid data request number bit being set = 1.

Data values are defined as follows:

Data Request Number	Data Value High Byte	Data Value Low Byte		
0	Reserved	Reserved		
1	Soft starter product type code: 4 = CSX Series 5 = MVS Series	Soft starter software version number		
2	Trip/Warning code	Soft starter status		
3 <sup>1</sup>	Average current (high byte)	Average current (low byte)		
4 <sup>2</sup>	Reserved	Motor temperature <sup>1</sup>		
5	Reserved	Percentage power factor		
6	Power (kW)			
7	Pov	ver (kVA)		
8	Avera	age voltage		
9	L1	current		
10	L2 current			
11	L3 current			
12	L1 voltage			
13	L2 voltage			
14	L3 voltage			
15	Reserved	Reserved		

<sup>1</sup> CSX open loop soft starter models will read back average current as "2222" and motor temperature as "111" decimal.

<sup>2</sup> Motor temperature is calculated using the soft starter's thermal model. Motor temperature is available only on CSX*i* and MVS soft starters.

Input bytes for data request numbers 6 and 7 are defined as follows:

	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
<b>Byte 4</b> (high byte)		Power s	cale fact	or		Power h	nigh nibb	le
Byte 5 (low byte)				Power	low byte	9		

The power scale factor functions as follows:

- 0 = multiply power by 10 to get W/VA
- 1 = multiply power by 100 to get W/VA
- 2 = power is represented in kW/kVA
- 3 = multiply power by 10 to get kW/kVA



#### NOTE

Data request numbers 5 to 14 are only valid for MVS soft starters. CSX soft starters will return zero values.

#### Soft starter status

The low byte data value of data request number 2 reports soft starter status.

Bits 0 to 3 function as follows:

Value (decimal)	Soft Starter Status
Bits 0 to 3	
0	Unknown (communication error between interface and soft
	starter)
1	Ready to start (waiting)
2	Starting (soft starting)
3	Running (running – full voltage at the motor)
4	Stopping (soft stopping)
5	Not ready (restart or thermal delay)
6	Fault (tripped)

Bits 4 to 7 function as follows:

Bit Number	Function
Bit 4	Set if positive phase sequence detected (Bit 6 must = 1)
Bit 5	Set if average current exceeds FLC setting
Bit 6	Set after first start once phase sequence has been confirmed
Bit 7	Set if a communication failure occurs between interface and soft starter

# Trip Codes

The high byte data value of data request number 2 reports the soft starter trip or warning code. Details are as follows:

rip Cod	e Trip Type	CSX	CSXi	MVS
1	Excess start time		•	•
2	Motor overload (thermal model)			•
3	Motor thermistor		•	•
4	Current imbalance (Phase imbalance)		•	•
5	Mains (Supply) frequency	•	•	•
6	Phase sequence		•	•
7	Instantaneous overcurrent			•
8	Power loss (Power Circuit)	•	•	•
9	Undercurrent			•
11	Invalid motor connection			•
12	Auxiliary trip A			
15	Starter communication failure (between interface and soft starter)	•	•	•
16	Network communication failure (between interface and network)	•	•	•
17	Internal error			•
18	Overvoltage			•
19	Undervoltage			•
20	Ground fault			•
21	RTD relay trip			•
22	RTD communication failure			•
23	EEPROM failure			•
24	Auxiliary trip B			•
25	Bypass contactor failure			•
26	L1 phase loss			
27	L2 phase loss			•
28	L3 phase loss			
29	L1 shorted SCR			
30	L2 shorted SCR			
31	L3 shorted SCR			
33	Bypass overload			_
34	SCR temperature model		_	
35	Battery/Clock failure			•
255	No trip			•

# 9. Soft Starter Programming I/O Data Structure

The Soft Starter Programming I/O Data Structure allows the user to upload (read) and download (write) soft starter parameter values over the network.

Master > Slave output bytes	are structured as follows.
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	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 3	Parameter number to read/write							
Byte 4	Reserved	Reserved	Reserved	Reserved	Reserved	Write parameter	Read parameter	Reserved
Byte 5	High byte parameter value to write to soft starter/ zero value for read							
Byte 6	Low byte parameter value to write to soft starter/ zero value for read							

Slave > Master input bytes are structured as follows.

	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 6	Echo parameter number							
Byte 7	Reserved	Reserved	Reserved		er access vel	Write access denied	Invalid parameter value	Invalid parameter number
Byte 8	High byte parameter value read from soft starter							
Byte 9	Low byte parameter value read from soft starter							

Parameter access level is defined as follows:

0 = Read only

1 = Operator

2 = Supervisor

3 = Commissioning

## **10. Profibus Diagnostic Telegram and Flag**

The Profibus Interface supports external diagnostics. The following telegram will be sent to the Master if the soft starter trips or if a parameter is changed at the soft starter.

Diagnostic Telegram Data Structure					
Byte 0	User diagnostic length (Always set = 3)				
Byte 1	Trip code				
Byte 2	Changed parameter number (MVS only)				

### **Trip Code**

When the soft starter trips, a diagnostic flag is set at the Master and the trip code is reported in Byte 1. When the soft starter is reset, the diagnostic flag and trip code data are reset = 0, provided the trip condition does not still exist (refer to *Soft Starter Monitoring I/O Data Structure* for trip codes).

#### **Changed Parameter Number**

If a parameter is changed via the soft starter's local control interface, the affected parameter number is reported in Byte 2. When the Master reads or writes the changed parameter, Byte 2 is reset = 0.

A changed parameter number does not set a diagnostic flag.

This function is only available on MVS soft starters.

# 11. Profibus Freeze Mode

The Profibus Interface supports Freeze Mode.

In Freeze Mode, inputs are only updated with new data from the soft starter when another Freeze action is carried out. An Un-Freeze action returns the Profibus Interface to normal operation.

## 12. Profibus Sync Mode

The Profibus Interface supports Sync Mode.

In Sync Mode, commands to the soft starter are not processed until an Un-Sync action is carried out at the Master.

# 13. Profibus Clear Mode

If the Master sends a global Clear command, the Profibus Interface will send a Quick Stop command to the soft starter.

# 14. Specifications

Enclosure
Dimensions         35 mm (W) x 157 mm (H) x 90 mm (D)           Weight         250 g           Protection         IP20
Mounting
Spring-action plastic mounting clips (x 2)
Connections
Soft starter       6-way pin assembly         Contacts       Gold flash         Network       DB9 female         External power supply       2-way removable screw type         Maximum cable size       2.5 mm²
Settings
Network address Setting MSD and LSD rotary switches Range 0 to 99 Data rate
Setting
Power Consumption (steady state, maximum)
Certification
C✓ IEC 60947-4-2 CE IEC 60947-4-2
Profibus International
BOFIELS Center Menter