



Weighing technology

FAQs SIWAREX WP241

How do I program several SIWAREX WP241 in one project?

V1.0 June 2021

Siemens.com/weighing

How do I program several SIWAREX WP241 in one project?

The WP241 configuration package include several ready for use example projects for one WP241 used with S7-1200 CPU and stand alone. The projects are available for different TIA Portal versions.

This TIA Portal ready for use projects have been developed in order to connect several scales to a 1200-CPU firmware version 4 and newer which is connected to a panel, it has been developed for use with TIA Portal V15.1 and newer.

For tag multiplexing a comfort panel is used (KTP basic panel do not support the functions that is used)

The firmware of the WP241 module must be version 1.2.2 or higher.

Link to FW: https://support.industry.siemens.com/cs/document/106369392/firmware-siwarex-wp241?dti=0&pnid=17798&Ic=en-WW

Follow this procedure to handle the project:

- 1. Ensure that the Siwarex modules have Firmware Version 1.2.2 or higher
- 2. Add the Siwarex WP241 in the HW configuration and note the start address of each WP241 module.

WP241_MULTI_S7-12	214_V4	.2_DR_	V2.2_k	TP700_C	E_EN_FR_TI	A_V15.1_20210	616_1142 (1)_	V16 PLC_1 [CPU 1214C DC/D	C/DC]			
												T 🛃	opology v
DLC_1 [CPU 12140	-]				🛄 🔍 ±								
	•			RCI		Swalet we?	EUSES STREET	SWARE WPIST	Swalet weat	SWARET WPA ?	SIMARE AMPLAN?		
	103	102	101		1	2	3	4	5	6	7	8	9
S7-1200 rack				SIEMENS	284.170 222	auna an a	ور المراجع الم مراجع المراجع ا مراجع المراجع ا	* * ++++,** * * ter an and an and a state of the and a state of the st	من علم المراجع المراجع المراجع المراجع	ور منه منه المعلم ال المعلم المعلم	میں ہوتی ہے۔ موجوع کی میں میں ایک		
SIWAREX WP241 [SI	WAREX	WP24	1]									9	> Properti
General IO ta	gs	System	const	ants	Texts								
 General Project information 	1	- i	O addre	esses									
Catalog informatio	'n		Input	addresse	s								
 WP241 Parameter I/O addresses 				Orga	Start address: End address: anization block: Process image:	100 131 (Automatic up Automatische Ak	odate) tualisierung						
		- 11-	Outpu	t address	ses								
				Orga	Start address: End address: mization block: Process image:	100 131 (Automatic up Automatische Ak	odate)						
					5	-51 -							

3. Set in the properties of the HW configuration the parameter "Interrupt generation" for each Siwarex WP241.

IWAREX WI	P241 [SIWAR	EX WF	241]		
General	IO tags	Sys	tem constants	Texts	
General Project information			Parameter		
WP241	normation		int	errupt generatio	on: YES
Paramete	er			1.3	
I/O addre	sses				
I/O addre	sses				

4. Open the FB "WP241_Multi_call"and the expand the array length of " ArrayLenghtMax"

Set the array length according the number of Siwarex WP241 in your HW configuration. Pay attention the value is calculated as a zero offset (if there is one WP241 the value is 0..0, if there is 5 WP241 the value is 0..4) - Recompile the FB "WP241_mul_call".



5. Open the DB "WP241_mul_Call_DB" Set the number from each module adress in the "ADDR" in the array of the WP241PR[x]. Compile then download HW and SW to the PLC.

	1	WF	24	1_	mu		all_DB			
WP241_MULTI_S7-1214_V4.2_DR_V2.2			Na	me				Data type	Start value	F
💕 Add new device	1		•	In	put			e e e e e e e e e e e e e e e e e e e		
📩 Devices & networks	2				Sy	ncl	nronize All Data Fr	Bool	false	
PLC_1 [CPU 1214C DC/DC/DC]	з	-00	•	0	utp	ut				
III Device configuration	4	-			Ar	ray	StartValue	Int	0	
😵 Online & diagnostics	5	-			Ar	ray	MaxValue	Int	0	
🔻 🛃 Program blocks	6			In	Out	1				
📑 Add new block	7		•	St	tatio					
Cyclic interrupt [OB30]	8	-		•	W	P24	1PR	Array[03] of "WF	2	
📲 Main [OB1]	9	-			•	W	P241PR[0]	"WP241PR"		
SIWAREX_WP241	10	-				•	Input			
TMD_HANDLING [FC30]	11						ADDR	Dint	100	
WP241_mul_Call [FB1]	12					•	Output			
1 WP241PP [FB241]	13	-					LIFEBIT	Bool	false	
WP241_mul_Call_DB [DB1]	14	-00					InOut			
🕨 🙀 Technology objects	15					•	Static			
External source files	16	-			-	W	P241PR[1]	"WP241PR"		
PLC tags	17	-00				¥	Input			
PLC data types	18		<				ADDR	DInt	164	
Watch and force tables	19	-00				•	Output			
🕨 🛺 Online backups	20						LIFEBIT	Bool	false	
🕨 🔯 Traces	21	-					InOut			
OPC UA communication	22					•	Static			
Device proxy data	23	-				W	P241PR[2]	"WP241PR"		

6. Copy and paste the HMI tag table "WP241Array[0]". Rename the new tag table to "WP241Array[1]", "WP241Array[2]" etc. (in the brackets write the array number for each WP241 E.G. [Array number]

Project tree	1	WP241_	_MULTI_S7-1214_V4.2_DR_V2.2_KTP700_DE_	EN_FR
Devices	1	WP2 WP WP	登録	
Creens	^	N	lame 🔺	Dat
🕨 🔯 Screen management	11.	-	WP241PR_DB_DR03.SCALE_NAME[1]	Str
🔻 ᇩ HMI tags		-00	WP241PR_DB_DR03.UNIT_FLOW_RATE[1]	Ulr
line wall tags		-00	WP241PR_DB_DR33.MAIN_TOTALIZER_S2[1]	Re
Add new tag table			WP241PR_DB_DR34.ASCII_DISPLAY[1]	Str
🝯 Standard-Variablentabelle [3		-00	WP241PR_DB_s_CMD1.bo_CMD_TRIGGER[1]	Во
SIWAREX_WP241		-00	WP241PR_DB_s_CMD1.i_CMD_CODE[1]	Int
🖳 WP241Array[0] [23]		-00	WP241PR_DB_s_CMD2.bo_CMD_TRIGGER[1]	Во
WP241Array[1][23]		-00	WP241PR_DB_s_CMD2.i_CMD_CODE[1]	Int
🖳 WP241Array[2] [23]			WP241PR_DB_s_CMD3.bo_CMD_TRIGGER[1]	Во
🖳 WP241Array[3] [23]		-00	WP241PR_DB_s_CMD3.i_CMD_CODE[1]	Int
SIWAREX_WP241MulTags		-00	WP241PR_DB_5_IO_DATA.DATA_CMD_ERROR_1[1]	Ulr
De Commentione		-		

7. Open the tag table and use "Task" to find and replace tag names and PLC tags

									Options
2	# 🖻	* 3						a	
	WP2	41Array[1]							✓ Find and replace
^	N	lame 🔺	Data type	Connection	PLC name	PLC tag	Address	Access mode	
	-	WP241PR_DB_DR03.SCALE_NAME[1]	String	HM_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].DR03.SCALE_NAME		<symbolic access=""></symbolic>	Find:
	-00	WP241PR_DB_DR03.UNIT_FLOW_RATE[1]	UInt	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].DR03.UNIT_FLOW_RATE		<symbolic access=""></symbolic>	[0]
	-00	WP241PR_DB_DR33.MAIN_TOTALIZER_S2[1]	Real	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].DR33.MAIN_TOTALIZER_S2		<symbolic access=""></symbolic>	Whole words only
	-00	WP241PR_DB_DR34.ASCII_DISPLAY[1]	String	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].DR34.ASCII_DISPLAY		<symbolic access=""></symbolic>	
	-00	WP241PR_DB_s_CMD1.bo_CMD_TRIGGER[1]	Bool	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_CMD1.bo_CMD_TRIGGER		<symbolic access=""></symbolic>	Match case
	-53	WP241PR_DB_s_CMD1.i_CMD_CODE[1]	Int	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_CMD1.i_CMD_CODE		<symbolic access=""></symbolic>	Find in substructures
	-	WP241PR_DB_s_CMD2.bo_CMD_TRIGGER[1]	Bool	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_CMD2.bo_CMD_TRIGGER		<symbolic access=""></symbolic>	Find in hidden texts
	-00	WP241PR_DB_s_CMD2.i_CMD_CODE[1]	Int	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_CMD2.i_CMD_CODE		<symbolic access=""></symbolic>	C Han wilder als
	-00	WP241PR_DB_s_CMD3.bo_CMD_TRIGGER[1]	Bool	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_CMD3.bo_CMD_TRIGGER		<symbolic access=""></symbolic>	Se wildcards
	-00	WP241PR_DB_s_CMD3.i_CMD_CODE[1]	Int	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_CMD3.i_CMD_CODE		<symbolic access=""></symbolic>	Use regular expression
	-00	WP241PR_DB_s_IO_DATA.DATA_CMD_ERROR_1[1]	UInt	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_IO_DATA.DATA_CMD_ERROR	_1	<symbolic access=""></symbolic>	O Down
1	-00	WP241PR_DB_s_IO_DATA.DATA_CMD_ERROR_2[1]	UInt	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_IO_DATA.DATA_CMD_ERROR	2	<symbolic access=""></symbolic>	Oown
	-00	WP241PR_DB_s_IO_DATA.DATA_CMD_ERROR_3[1]	UInt	HMI_PLC	PLC_1	WP241_mul_Call_DB.WP241PR[1].s_IO_DATA.DATA_CMD_ERROR	_3	<symbolic access=""></symbolic>	O Up
1	-00	WP241PR DB s IO DATA DATA CMD ERROR 4[1]	UInt	HMI PLC	PLC 1	WP241 mul Call DB.WP241PRI11s IO DATA.DATA CMD ERROR	4	<symbolic access=""></symbolic>	Find

8. Copy and insert new Faceplates



9. Link or re-wire tags in the instance of the faceplate to the new tags

SIEMENS			SIMATIC HM
0000000000 Band Sum- mierung Null- Bereich Förder- stärke s 000000000000000000000000000000000000	000 peed Bela	adung ERROR	00000000000 Image: Speed Beladung ERROR Band Sum: Bereich Förder: Speed Beladung ERROR ERROR 000000000000000000000000000000000000
Belßelt C)FF		Belfeelt OFF
Band Sum Null- Isuf mixmun Reacted cristics s	000 peed Bela		Band Sum- Banf Sum- Banf Receich tärke Speed Beladung ERROR
Properties Interface Animations Events	peed Bela ew V 0.0. Texts	idung ERROR	O0000000000 Image: Constraint of the starke Band Sum- misminn Null- Receich Förder- stärke Speed Beladung ERROR
Pand Sum- Null- Förder- si /P241ScaleView_2 [Faceplate instance] [WP241ScaleView Forder- si Properties Interface Animations Events 12 E Image: Si Si	peed Bela ew V 0.0. Texts	dung ERROR	O0000000000 Band Sum- Jaufr Mill- Null- Band Sum- Mierunn Rereich stärke Speed Beladung ERROR
Pand Sum- Null- Forder- 5 P241ScaleView_2 [Faceplate instance] [WP241ScaleVide Forder- 5 Properties Interface Animations Events 2 E E Name x properties Events	DOO peed Bela ew V 0.0. Texts	dung ERROR	O0000000000 Band Sum- Juft Mil- Mull- Förder- starke Speed Beladung ERROR Dynamization
Pand Sum- Null- Förder- 5 P241ScaleView_2 [Faceplate instance] [WP241ScaleVide Sumations Events Poperties Interface Animations Events Pane Properties_Faceplate DR03 SCALE_NAME	peed Bela ew V 0.0. Texts	dung ERROR	O0000000000 Band Sum- Juff Mierunn Reseich Forder- stacke Speed Beladung ERROR Dynamization
P241ScaleView_2 [Faceplate instance] [WP241ScaleView] P241ScaleView_2 [Faceplate instance] [WP241ScaleView] Properties Interface Animations E Name Properties_Faceplate _DR03.SCALE_NAME _DR03.UNIT FLOW RATE	DOO peed Bela ew V 0.0. Texts	dung ERROR	O0000000000 Band Sum- Juff Mierunn Reseich Forder- starke Speed Beladung ERROR Dynamization "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]"
P241ScaleView_2 [Faceplate instance] [WP241ScaleView] Properties Interface Animations Exercise DR03.SCALE_NAME _DR03.SCALE_NAME _DR03.UNIT_FLOW_RATE DR03.MAIN_TOTALIZER \$2	DOO peed Bela ew V 0.0. Texts N N	dung ERROR	OOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOO
Properties Faceplate Name Properties_Faceplate	Peed Bela ew V 0.0. Texts	klung ERROR	OOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOO
Properties Interface Animations Events Animations Events Events Properties Interface Animations Events Animations Events Events Events Name Properties_Faceplate	DOO peed Bela ew V 0.0. Texts N N N	idung ERROR	Dynamization Dynamization Beladung ERROR "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.UNIT_FIDW_RATE[1]" "WP241PR_DB_DR03.JUNIT_FIDW_RATE[1]" "WP241PR_DB_DR03.JUNIT_FIDW_RATE[1]" "WP241PR_DB_DR03.JUNIT_FIDW_RATE[1]" "WP241PR_DB_DR03.JUNIT_FIDW_RATE[1]" "WP241PR_DB_DR03.JUNIT_FIDW_RATE[1]"
Pand Sum:: Hull: Fördar: S P241ScaleView_2 [Faceplate instance] [WP241ScaleView Fördar: S Properties Interface Animations Events Pane Properties_Faceplate	peed Bela ew V 0.0. Texts	Adung ERROR	Dynamization Forder-speed Beladung ERROR Dynamization "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_CORSUMIT_FINDER_S2[1]" "WP241PR_DB_CORSUMIT_FINDER_S2[1]" "WP241PR_DB_S_CMD2.DISPLAY[1]" "WP241PR_DB_s_CMD2.CMD_TINGGER[1]" "WP241PR_DB_s_CMD2.SCALE_NAME[1]"
P241ScaleView_2 [Faceplate instance] [WP241ScaleView Properties Interface Animations Events Properties_Faceplate	peed Bela ew V 0.0. Texts N N N N N N	kdung ERROR	Dynamization Förder- stacke Speed Beladung ERROR Dynamization "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.UNIT_FIVE_NATE[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.UNIT_FIVE_NATE[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.UNIT_FIVE_NATE[1]" "WP241PR_DB_DR03.UNIT_FIVE_NATE[1]" "WP241PR_DB_S_CMD2.oc_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.oc_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.ic_CMD_CODE[1]" "WP241PR_DB_S_CMD2.ic_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.ic_CMD_TRIGGER[1]"
P241ScaleView_2 [Faceplate instance] [WP241ScaleView Properties Interface Animations E Name Properties_Faceplate	DOO peed Bela ew V 0.0. Texts N N N N N N N N N N	dung ERROR	Dynamization Förder- starke Speed Beladung ERROR Dynamization "WP241PR_DB_DR03.SCALE_NAVE[1]" "WP241PR_DB_DR03.UNIT_FIOW_RATE[1]" "WP241PR_DB_DR03.SCALE_NAVE[1]" "WP241PR_DB_DR03.UNIT_FIOW_RATE[1]" "WP241PR_DB_DR03.SCALE_NAVE[1]" "WP241PR_DB_DR03.UNIT_FIOW_RATE[1]" "WP241PR_DB_DR03.UNIT_FIOW_RATE[1]" "WP241PR_DB_S_CMD2.DISPLAY[1]" "WP241PR_DB_S_CMD2.ODE[1]" "WP241PR_DB_S_CMD2.ICCMD_CODE[1]" "WP241PR_DB_S_CMD2.ICCMD_CODE[1]" "WP241PR_DB_S_LOD_D TA.SCALE_STATUS_1.BELT_STATUS[1]" "WP241PR_DB_S_LOD_D TA.SCALE_STATUS_1.MAX_LOAD[1]" "WP241PR_DB_S_D_D TA.SCALE_STATUS_1.MAX_LOAD[1]"
P241ScaleView_2 [Faceplate instance] [WP241ScaleView Properties Interface Animations Events Events Nume Properties_Faceplate	DOO peed Bela ew V 0.0. Texts N N N N N N N N N N N N	klung ERROR	Dynamization Forder-stacke Speed Beladung ERROR Dynamization "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.UNIT_FLOW_RATE[1]" "WP241PR_DB_DR03.UNIT_FLOW_RATE[1]" "WP241PR_DB_DR03.UNIT_FLOW_RATE[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.UNIT_FLOW_RATE[1]" "WP241PR_DB_DR03.UNIT_FLOW_RATE[1]" "WP241PR_DB_DR03.UNIT_FLOW_RATE[1]" "WP241PR_DB_S_CMD2.to_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.to_CMD_COLE[1]" "WP241PR_DB_S_IO_D TASCALE_STATUS_1.BELT_STATUS[1]" "WP241PR_DB_S_IO_D TASCALE_STATUS_1.MAX_LOAD[1]" "WP241PR_DB_S_IO_D TASCALE_STATUS_1.MAX_RATE[1]" "WP241PR_DB_S_IO_D TASCALE_STATUS_1.MAX_RATE[1]"
Name Image: State St	DOO preed Bela ew V 0.0. Texts N N N N N N N N N N N N N N N N N N N	klung ERROR	O000000000000000000000000000000000000
P241ScaleView_2 [Faceplate instance] [WP241ScaleView] Properties Interface Animations Email Properties Interface Animations Events 2 Ei Name Properties_Faceplate _DR03.SCALE_NAME _DR03.SCALE_NAME _DR03.MAIN_TOFALZER_S2 _DR34.ASCIL_DISPLAY _s_CMD2.b_CMD_TRIGGER _s_CMD2.b_CMD_TRIGGER _s_LO_DATA.SCALE_STATUS_1.BELT_STATUS _s_IO_DATA.SCALE_STATUS_1.MAX_RATE _s_IO_DATA.SCALE_STATUS_1.MAX_SPEED _s_IO_DATA.SCALE_STATUS_1.TOTALIZERS_ACTIVE 	DOO preed Bela ew V 0.0. Texts N N N N N N N N N N N N N N N N N N N	idung ERROR	Dynamization Dynamization UP241PR_DB_DR03.SCALE_NAME[1]* "WP241PR_DB_DR03.SCALE_NAME[1]* "WP241PR_DB_DR03.SCALE_NAME[1]* "WP241PR_DB_DR03.UNIT_FDW_RATE[1]* "WP241PR_DB_DR03.UNIT_FDW_RATE[1]* "WP241PR_DB_DR3.SCALE_NAME[1]* "WP241PR_DB_DR3.SCALE_NAME[1]* "WP241PR_DB_DR3.SCALE_NAME[1]* "WP241PR_DB_DR3.SCALE_NAME[1]* "WP241PR_DB_DR3.SCALE_STATUS_1.BELT_STATUS[1]* "WP241PR_DB_s_1O_D TA.SCALE_STATUS_1.MAX_LOAD[1]* "WP241PR_DB_s_1O_D TA.SCALE_STATUS_1.MAX_LOAD[1]* "WP241PR_DB_s_1O_D TA.SCALE_STATUS_1.MAX_SPEED[1]* "WP241PR_DB_s_1O_D TA.SCALE_STATUS_1.MAX_SPEED[1]* "WP241PR_DB_s_1O_D TA.SCALE_STATUS_1.MAX_SPEED[1]* "WP241PR_DB_s_1O_D TA.SCALE_STATUS_1.MAX_SPEED[1]*
Properties Interface Animations Events Properties Interface Animations Events Properties_Faceplate _DR03.SCALE_NAME _DR03.UNIT_FLOW_RATE _DDATA.SCALE_STATUS_1.UNAX_SPEED _S.IO_DATA.SCALE_STATUS_1.UNAX_SPEED _S.IO_DATA.SCALE_STATUS_1.INAX_SPEED _S.IO_DATA.SCALE_STATUS_1.IZERO_RANGE	DOO peed Bela ew V 0.0. Texts N N N N N N N N N N N N N N N N N N N	Adung ERROR	Dynamization Beladung ERROR Dynamization "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_DR03.SCALE_NAME[1]" "WP241PR_DB_S_CMD2.NO_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.NO_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.NO_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.NO_CMD_TRIGGER[1]" "WP241PR_DB_S_CMD2.NO_CMD_TRIGGER[1]" "WP241PR_DB_S_LO_D_D_TA.SCALE_STATUS_1.MAX_CAATE[1]" "WP241PR_DB_S_LO_D_D_TA.SCALE_STATUS_1.MAX_SPEE0[1]" "WP241PR_DB_S_LO_D_D_TA.SCALE_STATUS_1.MAX_SPEE0[1]" "WP241PR_DB_S_LO_D_DATA.SCALE_STATUS_1.NAX_SPEE0[1]" "WP241PR_DB_S_LO_D_DATA.SCALE_STATUS_1.TOTALIZERS_ACTIVE[1]" "WP241PR_DB_S_LO_D_DATA.SCALE_STATUS_1.TOTALIZERS_ACTIVE[1]"

10. Set or changes the array index pointer for all 3 events on the faceplate

SI	EMENS	SIMATIC HM
	O0000000000 d Sum: ht mierung Null- Bereich Förder Speed Beladung ERROR O000000000000000000000000000000000	Image: Sume starke starke speed beladung ERROR Band Sume mierung Bereich starke speed beladung ERROR Image: Sume starke starke speed starke speed beladung ERROR Image: Sume starke speed starke speed starke speed beladung Image: Sume starke speed starke speed starke speed starke speed starke speed beladung
NP241ScaleView_2 [Face]	plate instance] [WP241ScaleView V 0.0.11]	
Properties Interface	Animations Events Texts	
4.0_DR33_Totalizers 100 0.0.0_Menu_main 100 2.0_Menu_diagnostic		4.0_DR33_Totalizers 0 IndexPointer 1

11. If it is needed add more screens for faceplates. Pay attention that when the screen is loaded the screen number is set (for screen navigation control) Remember to set the screen number when the screen is loaded

	000000 Som: Buil- 000000000 0000000000000000000000000	OOOOOOO Image: Comparison of the second of	0000000 Bud Surr. Bud Surr.	OOOOOOO Image: Speed Deladung EBROR OOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOOO
0.0.0_Scale_View_1 [Screen]				
Properties Animations	Events Te	exts		
📑 Property pages 🕴 😫 🗮				
Name 🔺	Static value	Dynamization		
▼ General				
Background color	198, 195, 198			
Grid color	181, 182, 181			
Name	0.0.0_Scale_View_1	0		
Number	19			

Find screen number of a screen

00000000000 Band Sum: Null- Bereich Speed Beladung ERROR 000000000000000000000000000000000000	00000000000 Image: Constraint of the starke Speed Beladung ERROR Band Mierung Bereich Förder stärke Speed Beladung ERROR 000000000000000000000000000000000000
Band Sum- Null- Förder- Speed Beladung ERROR	Band Sum Null- Band Sum Null- Bereich stärke Speed Beladung ERROR
No.0_State_view_1 [Streen]	
Properties Animations Events Texts	
Loaded	
Cleared SetTag	
Tag (Output)	ScreenNumber
Value	19
<add function=""></add>	

Set screen number on event "Cleared"

- 12. For a correct error reporting, don't forget to give a name to each scale during parameterization.
- 13. Download to the HMI

Contact

If you have any issues or suggestions regarding the related products or documents, please feel free to contact:

Technical support for SIWAREX:

Siemens AG

Process Industries and Drives Process Automation Process Instrumentation Oestliche Rheinbrueckenstr. 50 76187 Karlsruhe, Germany

Tel: +49 721 667 1200 (8am – 5pm German time)

E-Mail: hotline.siwarex@siemens.com

Website: <u>www.siemens.com/weighing</u>

Support-Request: http://www.siemens.de/automation/support-request

Copyright Statement

All rights reserved by Siemens AG

This document is subject to change without notice. Under no circumstances shall the content of this document be construed as an express or implied promise, guarantee (for any method, product or equipment) or implication by or from Siemens AG. Partial or full replication or translation of this document without written permission from Siemens AG is illegal.